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## CLAIMS:

1. A printer intercept apparatus interposed between a first system and a printer and operable to create a second signal which is identical to an original signal sent between the first system and the printer and to forward the second signal to a second system, the printer intercept apparatus comprising:

a parallel passthrough operable at a first end to receive the original signal and operable at a second end to release the original signal, wherein the first end is coupled with the first system and the second end is coupled with the printer;

an apparatus buffer operable to store the second signal; and an interface operable to couple the apparatus buffer and the second system and to deliver the second signal to the second system.

- 2. The printer intercept apparatus as set forth in claim 1, wherein the parallel passthrough includes a first parallel connector at the first end and a second parallel connector at the second end.
- 3. The printer intercept apparatus as set forth in claim 1, wherein the printer includes a printer buffer having a print buffer capacity and the apparatus buffer is selected to have an apparatus buffer capacity greater than the print buffer capacity.
- 4. The printer intercept apparatus as set forth in claim 1, wherein the interface is an RS-232 serial interface.
- 5. The printer apparatus as set forth in claim 1, wherein the interface is an RS-422 serial interface.
- 6. The printer intercept apparatus as set forth in claim 1, wherein the interface is an optically isolated interface.

- 7. The printer intercept apparatus as set forth in claim 1, wherein the interface is a network interface.
- 8. The printer intercept apparatus as set forth in claim 1, wherein the first system is a personal computer.
- 9. The printer intercept apparatus as set forth in claim 1, wherein the second system is a medication dispensing unit.
- 10. The printer intercept apparatus as set forth in claim 1, further including an interpreter operable to decode the second signal according to a predetermined communication mode prior to delivering the second signal to the second system.
- 11. The print intercept apparatus as set forth in claim 10, wherein the predetermined communication mode is selected from the group consisting of: Compatibility Mode, Nibble Mode, Byte Mode, EPP, and ECP.
- 12. The print intercept apparatus as set forth in claim 1, further including a processor operable to process the second signal prior to delivering the second signal to the second system.

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- 13. A printer intercept apparatus interposed between a first system and a printer and operable to create a second signal which is identical to an original signal sent between the first system and the printer and to forward the second signal to a second system, the printer intercept apparatus comprising:
  - a parallel passthrough operable at a first end to receive the original signal and operable at a second end to release the original signal, wherein the first end is coupled with the first system and the second end is coupled with the printer;
  - an apparatus buffer operable to collect the second signal and to provide a high impedance input of the second signal;
  - an interpreter operable to receive the second signal from the buffer/driver and to decode the second signal according to a predetermined communication mode;
  - a processor operable to receive the second signal after decoding and to process the second signal for use by the second system; and
  - an interface operable to couple with the second system and to deliver the second signal to the second system following processing by the processor.
- 14. The printer intercept apparatus as set forth in claim 13, wherein the parallel passthrough includes a first parallel connector at the first end and a second parallel connector at the second end.
- 15. The printer intercept apparatus as set forth in claim 13, wherein the printer includes a printer buffer having a print buffer capacity and the apparatus buffer is selected to have an apparatus buffer capacity greater than the print buffer capacity.
- 16. The print intercept apparatus as set forth in claim 13, wherein the interface is an RS-232 serial interface.

- 17. The print apparatus as set forth in claim 13, wherein the interface is an RS-422 serial interface.
- 18. The print intercept apparatus as set forth in claim 13, wherein the interface is an optically isolated interface.
- 19. The print intercept apparatus as set forth in claim 13, wherein the interface is a network interface.
- 20. The print intercept apparatus as set forth in claim 13, wherein the predetermined communication mode is selected from the group consisting of: Compatibility Mode, Nibble Mode, Byte Mode, EPP, and ECP.
- 21. The printer intercept apparatus as set forth in claim 13, wherein the first system is a personal computer.
- 22. The printer intercept apparatus as set forth in claim 13, wherein the second system is a medication dispensing unit.

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- 23. A printer intercept apparatus interposed between a first system and a printer and operable to create a second signal which is identical to an original signal sent between the first system and the printer and to forward the second signal to a second system, the printer intercept apparatus comprising:
  - a first connection coupled with the first system and operable to receive the original signal;
  - a second connection coupled with the printer and operable to release the original signal;
  - an apparatus buffer interposed between the first and second connections and operable to collect the second signal and to provide a high impedance input of the second signal;
  - an interpreter operable to receive the second signal from the buffer/driver and to decode the second signal according to a predetermined communication mode;
  - a processor operable to receive the second signal after decoding and to process the second signal for use by the second system; and
  - an interface coupled with the second system and operable to deliver the second signal to the second system following processing by the processor.
- 24. The printer intercept apparatus as set forth in claim 23, wherein the printer includes a printer buffer having a print buffer capacity and the apparatus buffer is selected to have an apparatus buffer capacity greater than the print buffer capacity.
- 25. The print intercept apparatus as set forth in claim 23, wherein the interface is an RS-232 serial interface.
- 26. The print apparatus as set forth in claim 23, wherein the interface is an RS-422 serial interface.

- 27. The print intercept apparatus as set forth in claim 23, wherein the interface is an optically isolated interface.
- 28. The print intercept apparatus as set forth in claim 23, wherein the interface is a network interface.
- 29. The print intercept apparatus as set forth in claim 23, wherein the predetermined communication mode is selected from the group consisting of: Compatibility Mode, Nibble Mode, Byte Mode, EPP, and ECP.
- 30. The printer intercept apparatus as set forth in claim 23, wherein the first system is a personal computer.
- 31. The printer intercept apparatus as set forth in claim 23, wherein the second system is a medication dispensing unit.

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